

JR28 Series Thermal Overload Relay



1 Overview

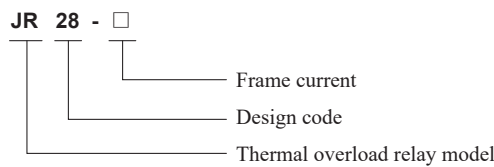
JR28 series thermal overload relay (hereinafter referred to as “thermal relay”) is suitable for AC 50/60Hz AC motor running for long term or intermittently running for long term with working voltage of 690V and below and with current up to 93A for overload protection and open-phase protection.

Thermal relay can be spliced with the contactor, and can be installed separately.

Standard: IEC 60947-4-1, IEC 60947-5-1.



2 Type Designation



3 Main Parameters

Item			JR28-25	JR28-36	JR28-93
Rated current			25	36	93
Rated insulation voltage V			690	690	690
Open-phase protection			Yes	Yes	Yes
Manual and auto reset			Yes	Yes	Yes
Temperature compensation			Yes	Yes	Yes
Trip indicator			Yes	Yes	Yes
Test button			Yes	Yes	Yes
Stop button			Yes	Yes	Yes
Installation method			Plug-in type, standalong type	Plug-in type, standalong type	Plug-in type, standalong type
Aux. contact			1NO+1NC	1NO+1NC	1NO+1NC
AC-15 rated working current A		220V	2.73	2.73	2.73
		380V	1.58	1.58	1.58
Sectional area of wire mm <sup>2</sup>	Main circuit	Single-core or stranded wire	1~4	6~10	6~35
		Wiring screw	M4	M4	M10
	Aux. circuit	Single-core or stranded wire	2×(0.5~1)	2×(0.5~1)	2×(0.5~1)
		Wiring screw	M3.5	M3.5	M3.5

## JR28 Series Thermal Overload Relay

### 4 Working Conditions and Installation Conditions

- 4.1 Ambient air temperature:  $-5^{\circ}\text{C}\sim+40^{\circ}\text{C}$ , the mean measured within 24h does not exceed  $35^{\circ}\text{C}$ .
- 4.2 Altitude: Not exceed 2,000 meters.
- 4.3 Relative humidity: The relative humidity does not exceed 50% at the maximum temperature  $+40^{\circ}\text{C}$ , and a higher relative humidity is permissible at a lower temperature. The mean monthly minimum temperature of the wettest month does not exceed  $+25^{\circ}\text{C}$ , and the mean monthly maximum relative humidity of this month does not exceed 90%. Special measures are taken for condensation occurred occasionally due to temperature changes.
- 4.4 Pollution degree: 3.
- 4.5 Installation conditions: The angle between the mounting surface and the vertical surface does not exceed  $\pm 5^{\circ}$ .
- 4.6 It should be installed in places not full of water vapor with rain- and snow-proof device provided.
- 4.7 There is no obvious shaking, impact, or vibration.
- 4.8 There is no explosive and hazardous medium and the medium does not contain enough gas or conductive dust that can cause corrosion to the metal and damage to the insulation.

### 5 Structure Features

- 5.1 In addition to overload protection and open-phase protection functions, thermal relay has the following structure features:
- Three-phase bimetal plate type, trip level is 10A
  - With temperature compensation function.
  - With manual and auto reset buttons.
  - With action indicator.
  - With stop button.
  - With test mechanism.
  - With a continuous adjusting device for setting current
  - With an electrically separable normally-open contact and an electrically separable normally-closed contact
- 5.2 Installation method: Plug-in type installation with contactor or standalone type installation.

### 6 Protection Features

- 6.1 Action characteristics when all phase loads of thermal relay are balanced shall comply with the table below

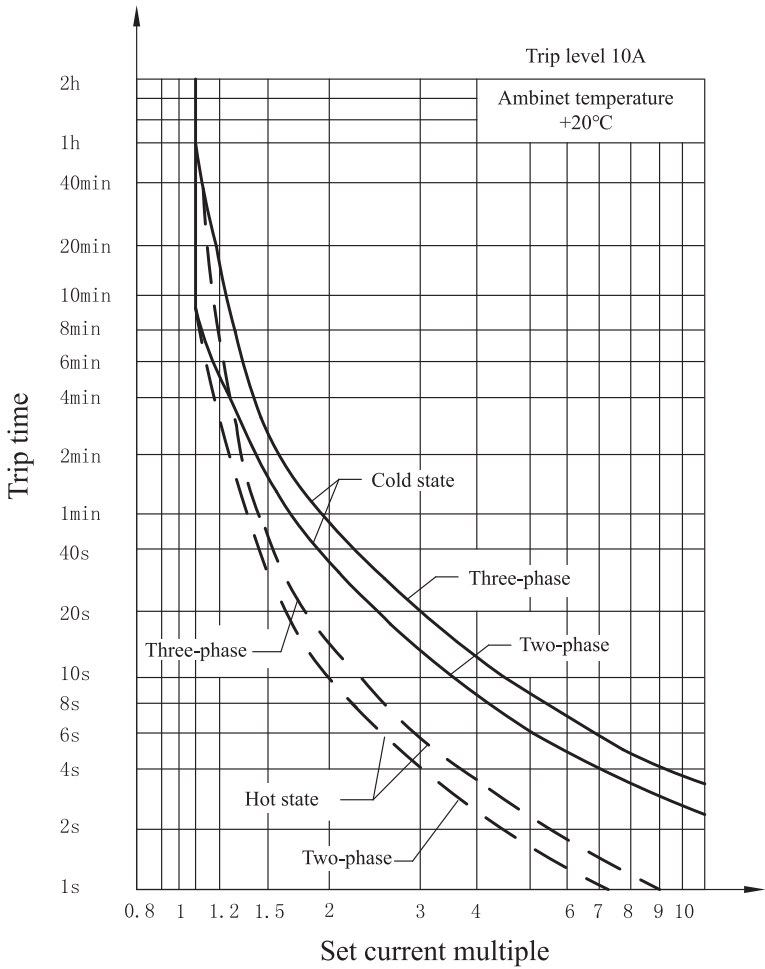
No.	Set current multiple	Action time	Starting condition	Ambinet ari temperature °C
1	1.05	≥ 2h	Cold state starts	(±20±5)°C
2	1.2	< 2h	Hot state (after No. 1 test) starts	
3	1.5	< 2 min		
4	7.2	2s<Tp≤10s	Cold state starts	

JR28 Series Thermal Overload Relay

6.2 Action characteristics when all phase loads of thermal relay are unbalanced shall comply with the table below

No.	Set current multiple		Action time	Starting condition	Ambinet ari temperature °C
	Any two phases	Third phase			
1	1.0	0.9	≥ 2h	Cold state starts	(+20±5)°C
2	1.15	0	< 2h	Hot state (after No. 1 test) starts	


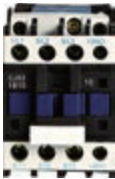




6.3 The trip characteristic curve of thermal relay sees figure below



Time-current characteristic curve




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7 Selection and Matching Table

Product appearance	Rated current (A)	Specification of matched fuse (RT16)A		Model of matched contactor
		aM	gG	
 JR28-25	0.1~0.16	0.25	2	 Combined installation for CJX2-09, CJX2-12, CJX2-18, CJX2-25, and CJX2-32; standalone installation can be used for base
	0.16~0.25	0.5	2	
	0.25~0.4	1	2	
	0.4~0.63	1	2	
	0.63~1	2	4	
	1~1.6	2	4	
	1.6~2.5	4	6	
	2.5~4	6	10	
	4~6	8	16	
	5.5~8	12	20	
	7~10	12	20	
	9~13	16	25	
	12~18	20	32	
	17~25	25	50	
 JR28-36	23~32	40	63	 Combined installation for CJX2-32; standalone installation can be used for base
	28~36	40	80	
 JR28-93	23~32	40	63	 Combined installation for CJX2-40, CJX2-50, CJX2-65, CJX2-80, and CJX2-95; standalone installation can be used for base
	30~40	40	80	
	37~50	63	100	
	48~65	80	125	
	55~70	80	160	
	63~80	80	160	
	80~93	100	160	

JR28 Series Thermal Overload Relay

8 Accessories

Appearance	Name	Usage
	JR28-25 base	Form an standalone product with JR28-25
	JR28-36 base	Form an standalone product with JR28-36
	JR28-93 base	Form an standalone product with JR28-93

9 Outline and Installation Dimensions

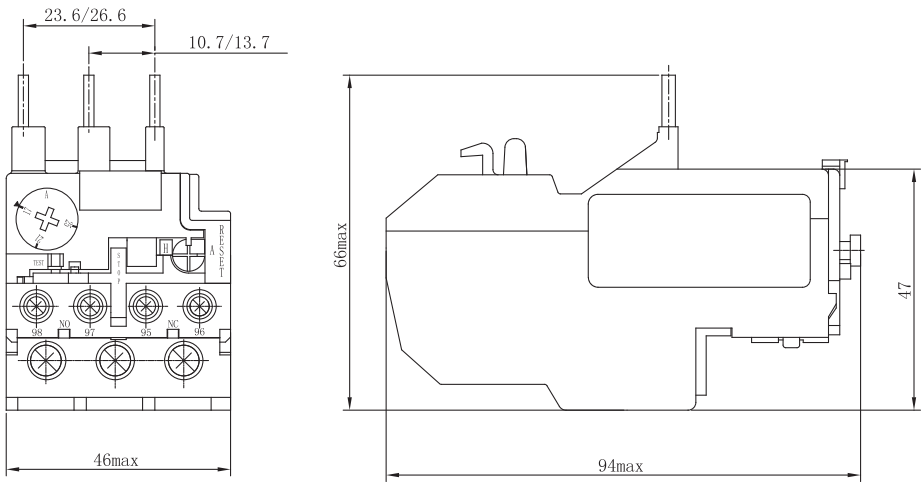


Fig. 1 JR28-25 combined installation

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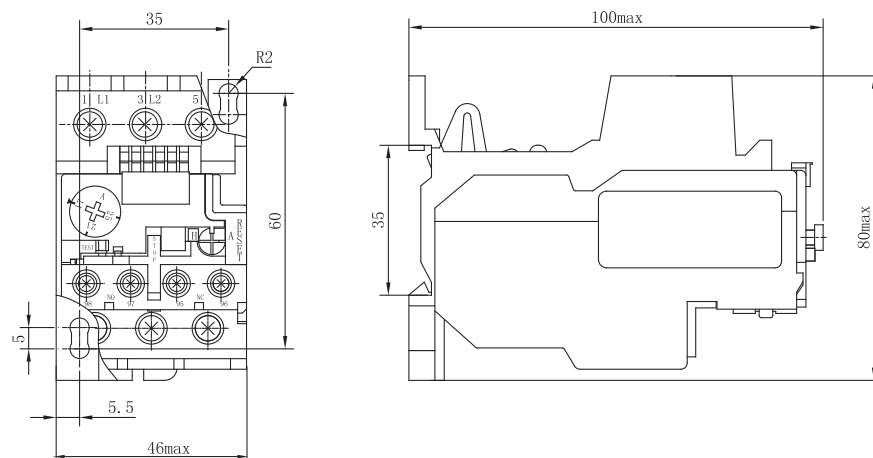


Fig. 2 JR28-25 standalone installation

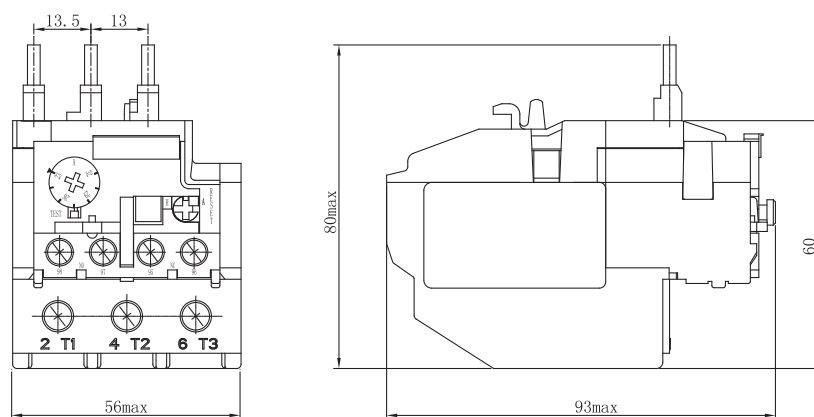


Fig. 3 JR28-36 combined installation

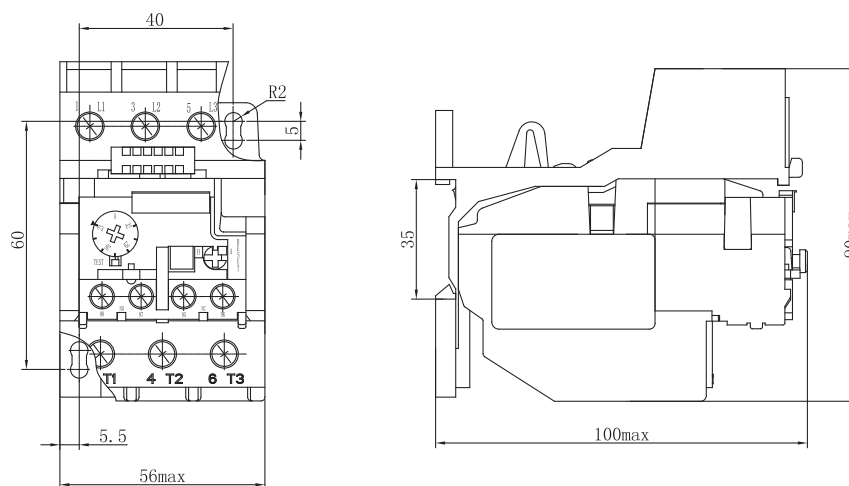


Fig. 4 JR28-36 standalone installation

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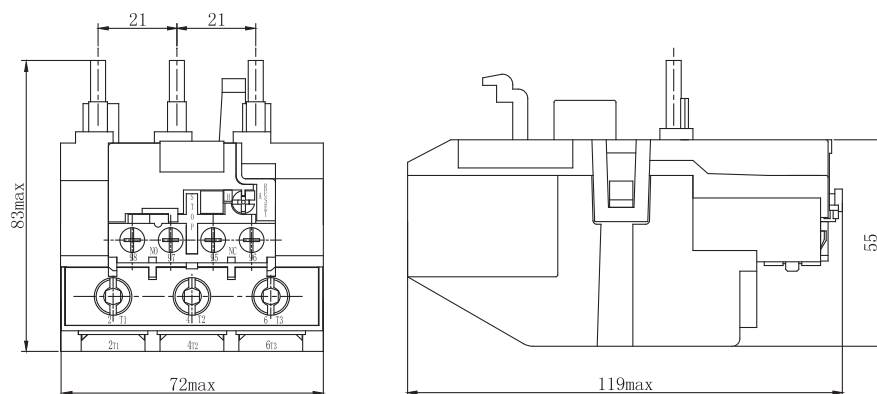


Fig. 5 JR28-93 combined installation

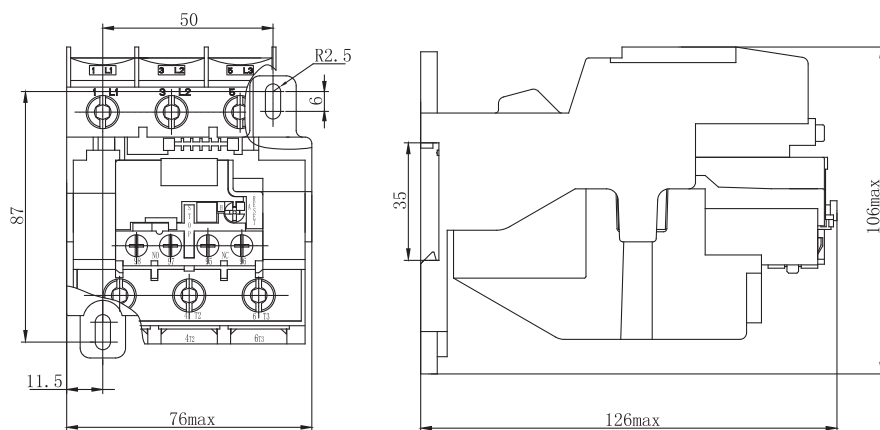


Fig. 6 JR28-93 standalone installation

### 10 Ordering Notice

Please specify the model, rated working current, setting current range of thermal element, and order quantity of thermal relay; if standalone installation is required, the corresponding mounting base shall be ordered.

For example: Combined installation; thermal relay JR28-25 2.5~4A 20 pcs.

Standalone installation: Thermal relay JR28-25 2.5~4A 10 pcs, JR28-25 10 pcs.