



1 Overview

TGXR6-12 series SF₆ fully insulated and fully sealed metal-enclosed ring main unit (hereinafter referred to as "SF₆ fully insulated ring main unit") is a gas-insulated medium-voltage switchgear with three-phase AC 50Hz and rated voltage of 12kV. All live parts and switches are enclosed in a stainless-steel housing without any influence from the external environmental conditions for high reliability, safety and maintenance-free.

With modular design, SF₆ fully insulated ring main unit not only satisfies the requirements of end users and network nodes, but also meets the requirements of various distribution stations, box-type substations, and cable branch boxes., featuring with compact structure, safety and reliability, long life and maintenance-free.

SF6 fully insulated ring main unit complies with IEC 62271, IEC 60420, GB/T 3906, and GB/T 11022 standard.



2 Type Designation	
TG X R 6 - 12 (C) / - Image: Color of the state of the stat	 Extension code Rated short-time withstand current or rated short-circuit breaking current (kA) Rated current (A) Unit scheme code (such as C, F, V) Rated voltage (kV) SF6 insulation Ring main unit Common-box type Enterprise code

Note: N means non-extension; L means left extension; R means right extension; D means extension at both sides.



3 Technical Parameters

	Name	Unit	Load switch unit	Combined apparatus unit	Circuit breaker unit	
Rated voltage		kV	12			
Rated freq.		Hz	50			
	Rated current	А	630	30 ≤125 63		
	Power frequency withstand voltage (phase-to-phase or phase to earth)		42			
	Power frequency withstand voltage(between open contacts)		48			
Rated insulation level	Power frequency withstand voltage (control and auxiliary circuits)	kV	2			
	Lightning impulse withstand voltage(phase-to-phase or phase to earth)		95			
	Lightning impulse withstand voltage(between open contacts)		110			
Rated short-time	Main circuit (4s/2s)	kA	20/25	_	20/25	
withstand current	Earthing circuit(2s)		17.4/21.7	_	17.4/21.7	
Rated peak	Main circuit		50/63		50/63	
withstand current	Earthing circuit	kA	43.5/54.3		43.5/54.3	
Rated short-circuit breaking current		kA		31.5	20/25	
Rated short-circuit making current		kA	50/63	80	50/63	
Rated transfer current		А	_	1600	_	
Mechanical	Load switch / circuit breaker	Times	5,000	5,000	10,000	
life	Disconnect switch / earthing switch	Times	3,000	3,000	3,000	
Rated pressure of SF ₆	Rated charge pressure	MPa	0.035			
gas(relative value at 20°C)	Min. functional charge pressure	1111 4	0.02			
Protection	Cabinet body		IP4X			
grade	Gas box		IP67			
Aı	nnual relative leakage rate of gas	%/Y		≤0.05		



4 Operating Conditions

- 4.1 Ambient temperature: Max. temperature: +40°C; Min. temperature: -40°C; max. daily temperature difference does not exceed 25K;
- 4.2 Altitude: ≤1,000 meters;
- 4.3 Ambient humidity: The daily mean of the relative humidity is not greater than 95%, and the monthly mean of relative humidity is not greater than 90%;
- 4.4 Pollution degree:3;
- 4.5 Electromagnetic interference: The amplitude of electromagnetic interference induced in the secondary system is \leq 1.6 kV
- 4.6 Seismic capacity: The seismic intensity should not exceed 8 magnitude scales;
- 4.7 Installation environment: There is no explosive or corrosive gas in the ambient air.

Note: Please contact the manufacturer if out of the above-mentioned working environmental conditions.

5 Features

- 5.1 Standard modular design: SF6 full insulated ring main unit includes a load switch unit (C), load switch + fuse combined unit (F), circuit breaker unit (V), metering cabinet unit (M), and busbar PT unit. Different modules can be combined arbitrarily.
- 5.2 Fully insulated and fully sealed design: The primary live parts of the SF6 fully insulated ring main unit are fully sealed in a sealed gas box welded by stainless steel plates, and the incoming and outgoing wires are connected through a fully insulated, fully sealed, and shielded cable connectors, with the protection grade up to IP67. The inside of gas box is not affected by the external environment, and the product can run in humid environment with high altitude, high salt spray and heavy pollution.
- 5.3 Advanced welding and sealing technology: The stainless-steel plate used in gas box is cut by laser and welded by robot to fully guarantee the processing accuracy and welding quality. The assembled gas box adopts isobaric vacuuming and helium leak detection technology to ensure that the annual relative gas leakage rate of the gas box is less than 0.05%.
- 5.4 High safety and reliability: The primary live part and switch body are sealed in the stainless steel gas box, and are connected to the outside through the bushing to prevent the direct contact with the live body; the equipment has reliable pressure release channels and pressure relief channels to ensure the personal and equipment safety in case of failure.
- 5.5 Perfect "five-prevention" design scheme: SF6 fully insulated ring main unit is operated simply and reliably and manual and electric operations are both available. The overall structure is designed with a perfect "five-prevention" interlock design to ensure the safety of operation and usage of equipment.
- 5.6 Intelligent online monitoring and protection scheme realized: SF6 fully insulated ring main unit can be connected with automation system through communication network to realize telecontrol, telemetry and telecommand functions of switchgear; the fault isolation, recovery and network reconfiguration of power distribution network can also be realized.



6 Outline and Installation Dimensions





Unit	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6
Size A (mm)	371	696	1021	1346	1671	1996
Size B (mm)	297	622	947	1272	1597	1922

Note: The baffle is widened by 325mm per one additional unit, and the dimensions in parentheses are non-standard dimensions; the instrument box of different heights can be configured as required if any.











7 Ordering Technical Confirmation Form

Technical Confirmation Form for Ordering TGXR6-12 Series SF6 Fully-Insulated and Fully-Sealed Metal-Enclosed Ring Main Unit

Switch type	C: Load switch cabinet V: Vacuum circuit breaker cabinet ype F: Load switch + fuse combined cabinet □ CCF □ CCV □ Others		
Cabinet layout	(Arranged from the left to the right at the front of the operating panel)		
Order Qty. (unit)		Rated voltage (kV)	□ 12
		Rated current (A)	\Box 630 \Box Others
Connector and cable accessories	□ No (standard configuration) □ Yes (□ heat shrink □ cold shrink) mm ² Qty.:	Rated short-circuit breaking current (kA)	□ 20 □ 25 (except for fuse)
Barometer signal contact	 No (standard configuration) Yes Others 	guration) □ RAL7035 □ Others	
Gas box type	Gas box type Common gas box Independent gas box (extended mode: Top extended Given Side extended) Others:		
Shell and	Gas box: □ SU201 stainless steel (standard configuration) □ SU304 stainless steel (standard configuration) Thickness: □ 2.0mm (standard configuration)		
thickness Cabinet frame: □ Carbon steel, plastic sprayed (standard configuration) □ Al and zinc coated plate Thickness: □ 1.5mm (standard configuration) □ 2.0mm			
C load switchgear	Earthing device: □ No (standard configuration) □ Yes Load switch operating mode: □ Manual (standard configuration) □ Electric (□ AC/DC220 □ DC48 Others) Current transformer: □ No (standard configuration) □ Yes, transformation ratio: Capacity: Accuracy: (□ Two-phase □ Three-phase) Zero-sequence current transformer: □ No (standard configuration) □Yes, ransformation ratio: Capacity: (□ Open type □ Fixed type) Relay protection device: □ No (standard configuration) □ Yes (□ AC/DC220 □ DC48 Others) Ammeter: □ Pointer type (standard configuration) □ Yes (□ AC/DC220 □ DC48 Others) Ammeter: □ Pointer type (standard configuration) □ Electronic type Temperature and humidity controller: □ Yes □ No(standard configuration) Other options: □Short circuit and earth fault indicator □ Lighting arrester □ Lower door electromagnetic lock		
V vacuum circuit breaker cabinet	Disconnect switch: No (standard configuration) Yes (Earthing No Yes) Operating mode: Manual(standard configuration) Circuit breaker operating mode: Manual (standard configuration) Electric (I AC/DC220 DC48 Others Current transformer: No (standard configuration) Yes, transformation ratio : Capacity: Accuracy: (I Two-phase		

Confirm your requirements according to the items listed in table below:



	Zero-sequence current transformer: \[\] No (standard configuration)			
V vacuum circuit breaker cabinet	Zero-sequence current transformer: \Delta No (standard configuration) \Delta Yes, transformation ratio : Capacity: \Delta Den type \Delta Fixed type) Relay protection device: \Delta No (standard configuration) : \Delta Yes(\Delta AC/DC220 \Delta DC48 Others) Ammeter: \Delta Pointer type (standard configuration) : Temperature and humidity controller: Yes \Delta No (standard configuration) Other option: \Delta Short circuit and ground fault indicator : Dower door electromagnetic lock : :			
F load switch + fuse combined cabinet	Load switch: Grounding □ No □ Yes (standard configuration) Fuse earthing switch: □ No □ Yes (standard configuration) Operating mode: □ Manual (standard configuration) □ Electric (□ AC/DC220 □ DC48 Others			
Dimensions	 Standard shape (see catalog) Non-standard shape (figure attached) 			
Other special requirements	Ordering unit (Seal) Sign: Date:			
	Tel:			

Note: Only the basic cabinet type scheme is listed above, and those options not checked shall be produced according to the TENGEN's standard configuration.