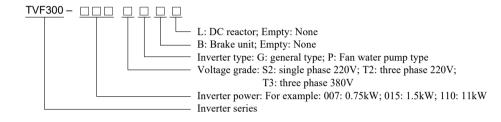


#### 1 Overview



TVF300 series is a new platform vector inverter developed by Tengen Electric Company. Based on the new generation low-loss IGBT module, the product uses advanced current vectoring control algorithm, high-power density structure design, high-efficient heat radiation structure design, reliable hardware circuit design, and modular design and the driving capacity of motor is maximized to satisfy the increasing diversity and specialization needs of user.

#### 2 Type Designation



#### 3 Technical Indicators

| Item name |                                 | Spec.   |              |  |  |  |
|-----------|---------------------------------|---|--------------|--|--|--|
| Input     | V. I.                           | Single-phase 220V (-15% ~ +15%)   |              |  |  |  |
|           | Voltage                         | Three-phase 380V (-15% ~ +20%)  |              |  |  |  |
|           | Freq.                           | 47~63Hz, voltage unbalance ratio: <3%   |              |  |  |  |
|           | Voltage                         | 0∼Input voltage   |              |  |  |  |
| Output    | Freq.                           | 0Hz ~ 5   | 500Hz        |  |  |  |
|           | Frequency command               | Digital setting: 0.01Hz; simulation setting: Max. freq. × 0.02%   |              |  |  |  |
|           | Control mode                    | Open-loop vector control (SVC); Closed-loop vector control (FVC); V/F control   |              |  |  |  |
|           | Starting torque                 | 0.3Hz/150% (SVC); 0Hz/180% (FVC)  |              |  |  |  |
|           | Speed regulation range          | 1:200 (SVC)   | 1:1000 (FVC) |  |  |  |
|           | Speed steady accuracy           | ±0.5% (SVC)   | ±0.02% (FVC) |  |  |  |
| Basic     | Speed control accuracy          | SVC: ±5% (Above 5Hz); FVC: ±3%  |              |  |  |  |
| functions | Torque boost                    | Auto torque boost: the manual torque is increased by 0.1% to 30.0%  |              |  |  |  |
|           | V/F curve                       | Four modes: linear type; multi-point type; complete V/F separation; incomplete V/F separation   |              |  |  |  |
|           | Acceleration-deceleration curve | Linear or S-curve acceleration and deacceleration ways; Four types of acceleration and deacceleration time; acceleration and deacceleration time range: 0.0~6500.0s |              |  |  |  |
|           | DC brake                        | DC brake starting frequency: 0.00Hz ~ Max. freq.; brake time: 0.0s~36.0s; brake action current: 0.0% ~ 100.0%   |              |  |  |  |
|           | Inching control                 | Inching frequency range: $0.00 Hz \sim 50.00 Hz$ ; inching acceleration and deacceleration time: $0.0s \sim 6500.0s$  |              |  |  |  |



Continued

|                        | Item name                                   | Spec.   |  |  |  |  |
|------------------------|---|---|--|--|--|--|
|                        | Single PLC, multi-speed operation           | Realize the 16-speed operation through the built-in PLC or control terminal   |  |  |  |  |
|                        | Built-in PID                                | Easily realize the process control closed-loop control system   |  |  |  |  |
| Basic<br>functions     | Auto voltage regulation (AVR)               | The constant output voltage can be maintained automatically when the power voltage changes  |  |  |  |  |
|                        | Overvoltage, overcurrent, and stall control | Automatic limit of current and voltage during operation to prevent the frequent trip due to overcurrent or overvoltage  |  |  |  |  |
|                        | Rapid current limiting function             | Minimize overcurrent fault, and ensure the normal operation of inverter   |  |  |  |  |
|                        | Torque limit and control                    | In the vector control mode, the torque control can be realized; automatic limit of torque during operation to prevent frequent trip due to overcurrent  |  |  |  |  |
|                        | Field bus                                   | Modbus  |  |  |  |  |
|                        | Multi-encoder support                       | With differential ABZ encoder supported   |  |  |  |  |
|                        | Multi-motor switching                       | Two sets of motor parameters to realize the control of switching between two motors   |  |  |  |  |
| Personalized functions | Not stop due to momentary interruption      | Compensation of the voltage reduction through the load feedback energy in the event of momentary interruption to maintain the continued operation of inverter in a short time   |  |  |  |  |
|                        | Timing control                              | Timing control function: Set time range: 0.0 minute $\sim 6500.0$ minutes   |  |  |  |  |
|                        | Motor overheat protection                   | Optional IO expansion card; analogy input AI3 can receive the motor temperature sensor input (PT100, PT1000)  |  |  |  |  |
|                        | Virtual IO                                  | 5 sets of virtual DI DO to realize the simple logic control   |  |  |  |  |
|                        | Operation command                           | Operation panel given, control terminal given, serial communication port given.  Switched via the multiple ways   |  |  |  |  |
|                        | Freq. command                               | 10 freq. commands: digit given, analog voltage given, analog current given, pulse given, and serial port given; switched via the multiple ways  |  |  |  |  |
|                        | Aux. freq. command                          | 10 aux. freq. commands. Flexibly realize the fine regulation of aux. frequency and the frequency synthesis  |  |  |  |  |
| Operation              | Input terminal                              | Standard: Five DI terminals, with one used to support the high-speed pulse input at max. 100kHz Two AI terminals used to support 0~10V voltage input or 0~20mA current input Expansion capacity: Four DI terminals One AI terminal used to support -10V ~ 10V voltage input and also support PT100/PT1000   |  |  |  |  |
|                        | Output terminal                             | Standard:  One high-speed pulse output terminal (with open-circuit collector type optional) to support 0~100kHz square wave output  One relay output terminal  One AO terminal to support 0~20mA current output or 0~10V voltage output  Expansion capacity:  One relay output terminal  One AO terminal to support 0~20mA current output or 0~10V voltage output |  |  |  |  |



Continued

|                 | Item name                       | Spec.  |  |  |  |  |
|-----------------|---------------------------------|--|--|--|--|--|
| Display         | LED display                     | To display parameters  |  |  |  |  |
| and<br>keyboard | Key lock and function selection | To lock the keys partially or fully; to define the function range of some keys to prevent misoperation                       |  |  |  |  |
|                 | Open-phase protection           | Output open-phase protection   |  |  |  |  |
|                 | Overcurrent protection          | Shutdown if exceeding 2.5 times rated current of inverter for protection   |  |  |  |  |
|                 | Overvoltage protection          | Shutdown if the DC voltage of main circuit is too high   |  |  |  |  |
| Protection      | Undervoltage protection         | Shutdown if the DC voltage of main circuit is too low  |  |  |  |  |
| Tunction        | Overheat protection             | Protection will be activated if the rectifier or inverter module is overheated   |  |  |  |  |
|                 | Overload protection             | Shutdown after 60s operation at the 150% rated current   |  |  |  |  |
|                 | Short-circuit protection        | Output interphase short-circuit protection; output-to-<br>ground short-circuit protection                                    |  |  |  |  |
|                 | Working site                    | Indoors, prevent direct sunlight, free of dust, corrosive gas, combustible gas, oil mist, water steam, water drops, or salts |  |  |  |  |
|                 | Altitude                        | Below1000m; degraded by 1%/100m height if more than 3,000m   |  |  |  |  |
| Environment     | Ambient temperature             | -10°C~+45°C; when the ambient temperature is above 45°C, please degrading; degraded by 1.5% per 1°C ambient temperature rise |  |  |  |  |
| Livironinent    | Humidity                        | Less than 95%RH, no condensation   |  |  |  |  |
|                 | Vibration                       | Less than 5.9m/s <sup>2</sup> (0.6g)   |  |  |  |  |
|                 | Storage temperature             | -20°C ~ +60°C  |  |  |  |  |

#### 4 Spec. & Model

| Inverter model                    | Power capacity kVA | Input current<br>A | Output current<br>A | Adapted motor<br>kW | Structure model |  |  |
|-----------------------------------|--------------------|--------------------|---------------------|---------------------|-----------------|--|--|
| Single-phase power: 220V, 50/60Hz |                    |                    |                     |                     |                 |  |  |
| TVF300-0R75S2GB                   | 1.5                | 8.2                | 4                   | 0.75                | A               |  |  |
| TVF300-01R5S2GB                   | 3                  | 14                 | 7                   | 1.5                 | A               |  |  |
| TVF300-02R2S2GB                   | 4                  | 23                 | 9.6                 | 2.2                 | В               |  |  |
| TVF300-03R7S2GB                   | 5.9                | 33                 | 17                  | 3.7                 | С               |  |  |

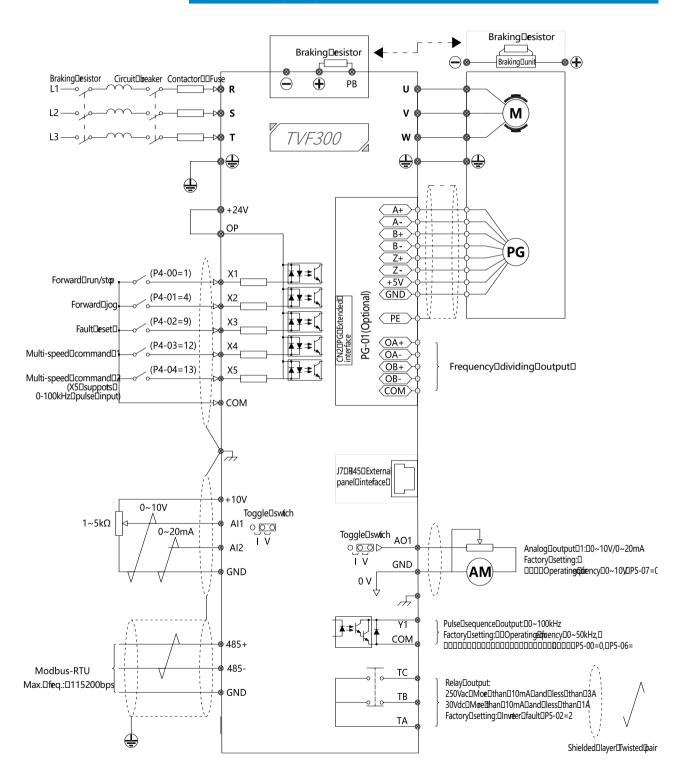
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| Inverter model                   | Power capacity kVA | Input current A | Output current A | Adapted motor kW | Structure model |  |  |
|----------------------------------|--------------------|-----------------|------------------|------------------|-----------------|--|--|
| Three-phase power: 380V, 50/60Hz |                    |                 |                  |                  |                 |  |  |
| TVF300-0R75T3GB                  | 2.8                | 2.4             | 2.1              | 0.75             |                 |  |  |
| TVF300-01R5T3GB                  | 5                  | 4.6             | 3.8              | 1.5              | A               |  |  |
| TVF300-02R2T3GB                  | 6.7                | 6.3             | 5.1              | 2.2              |                 |  |  |
| TVF300-03R7T3GB                  | 12                 | 11.4            | 9                | 3.7              | D.              |  |  |
| TVF300-05R5T3GB                  | 17.5               | 16.7            | 13               | 5.5              | В               |  |  |
| TVF300-07R5T3GB                  | 22.8               | 21.9            | 17               | 7.5              | С               |  |  |
| TVF300-0011T3GB                  | 33.4               | 32.2            | 25               | 11               |                 |  |  |
| TVF300-0015T3GB                  | 42.8               | 41.3            | 32               | 15               |                 |  |  |
| TVF300-18R5T3GB                  | 45                 | 49.5            | 37               | 18.5             | D               |  |  |
| TVF300-0022T3GB                  | 54                 | 59              | 45               | 22               |                 |  |  |
| TVF300-0030T3GB                  | 73                 | 78              | 60               | 30               | Е               |  |  |
| TVF300-0037T3G*                  | 63                 | 69              | 75               | 37               |                 |  |  |
| TVF300-0045T3G*                  | 81                 | 89              | 90               | 45               | F               |  |  |
| TVF300-0055T3GL*                 | 97                 | 113             | 110              | 55               |                 |  |  |
| TVF300-0075T3GL*                 | 127                | 157             | 152              | 75               | G               |  |  |
| TVF300-0090T3GL*                 | 150                | 180             | 176              | 90               |                 |  |  |
| TVF300-0110T3GL                  | 179                | 214             | 210              | 110              |                 |  |  |
| TVF300-0132T3GL                  | 220                | 256             | 253              | 132              | Н               |  |  |
| TVF300-0160T3GL                  | 263                | 307             | 304              | 160              |                 |  |  |
| TVF300-0200T3GL                  | 334                | 385             | 380              | 200              |                 |  |  |
| TVF300-0220T3GL                  | 375                | 430             | 426              | 220              |                 |  |  |
| TVF300-0250T3GL                  | 404                | 468             | 465              | 250              | I               |  |  |
| TVF300-0280T3GL                  | 453                | 525             | 520              | 280              |                 |  |  |
| TVF300-0315T3GL                  | 517                | 580             | 585              | 315              |                 |  |  |
| TVF300-0355T3GL                  | 565                | 617             | 650              | 355              | J               |  |  |
| TVF300-0400T3GL                  | 629                | 687             | 725              | 400              | J               |  |  |

Note: The built-in braking unit of  $37kW \sim 90kW$  inverter is optional.



#### 5 Basic Wiring Diagram





#### **6 Outline and Installation Dimensions**

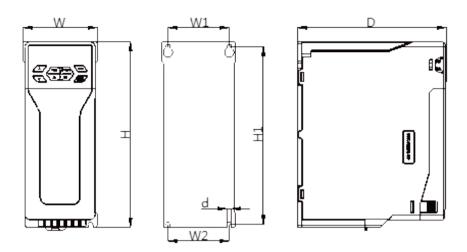


Fig. 1 Dimensional diagram for A, B, C, D, and E types

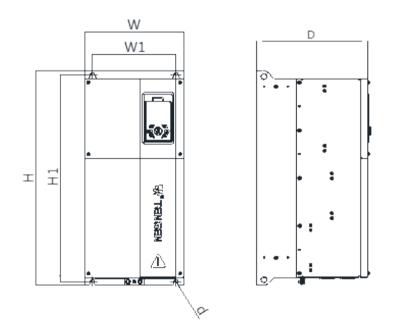


Fig. 2 Dimensional diagram for F, G, H, I, and J types



| Structure model | Dimensions/mm  |     |     | Mounting hole/mm |     |     | Mounting hole |
|-----------------|----------------|-----|-----|------------------|-----|-----|---------------|
|                 | Н              | W   | D   | Н1               | W1  | W2  | diameter/mm   |
| A*              | 200            | 80  | 160 | 192              | 66  | _   | φ5            |
| B*              | 240            | 100 | 160 | 230              | 85  | _   | φ5            |
| C*              | 320            | 120 | 180 | 310              | 105 | _   | φ5            |
| D               | 380            | 140 | 200 | 370              | 125 | 125 | φ7            |
| E               | 380            | 140 | 230 | 370              | 125 | 125 | φ7            |
| F               | 540            | 250 | 280 | 520              | 210 | 210 | φ10           |
| G               | 600            | 320 | 310 | 580              | 270 | 270 | φ10           |
| Н               | 760            | 390 | 350 | 740              | 300 | 300 | φ12           |
| I*              | 1150<br>(1490) | 550 | 420 | 1120             | 380 | 380 | φ13           |
| J*              | 1200<br>(1633) | 800 | 472 | 1165             | 500 | 500 | φ15           |

Note 1: A type, B type, and C type structure has only one mounting hole at the bottom;

Note 2: The structure is iron shell for F type and above;

Note 3: I type structure can have an optional base, with its height H of 1490 including base; the fixed holes are shown in Fig. 3;

Note 4: J type structure has a base as standard configuration, with its height H of 1633 including base; the fixed holes are shown in Fig. 4.

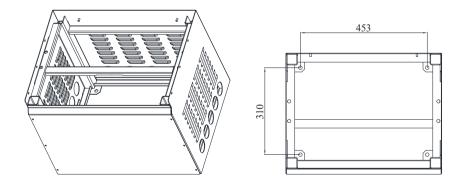


Fig. 3 Dimensional diagram for I type with an optional base



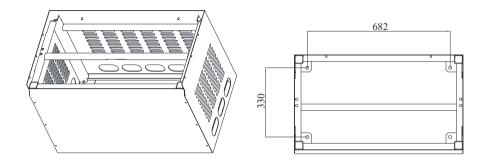


Fig. 4 Dimensional diagram for J type with an optional base